Parts Change Information

SUBJECT → **CR Main Gear & Spring Pin**

APPLIES TO: **CR's** PARTS COMPATIBILITY: **Compatible** DOCUMENT NO: **20386**

Summary: The CR Main Gear and Spring Pin are now available as spare parts (if these parts needed to be replaced previously, the entire main motor unit had to be purchased). Parts availability begins 120 days from issue of bulletin.

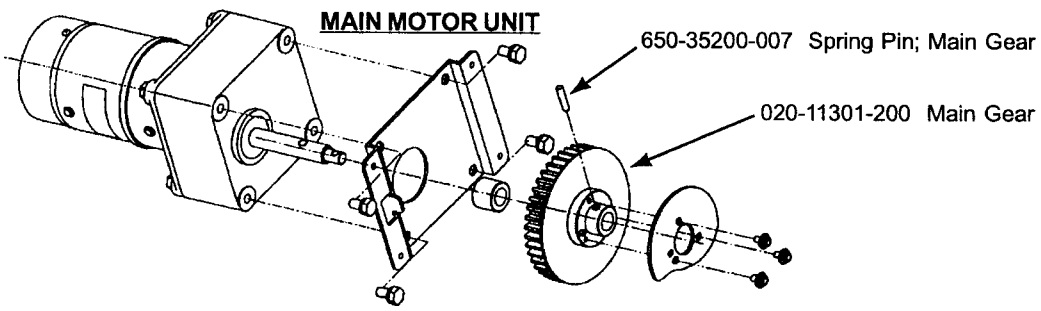
New Part Number	Part Name
020-11301-200	Main Gear
650-35200-007	Spring Pin; Main Gear

Procedure: Order and install the newly-registered parts as necessary. Observe the following installation notes:

1. When inserting the Spring Pin into the Main Gear and the shaft of the main motor, make sure to rest both the main motor and the motor shaft on a solid object so that the motor shaft does not bend.

2. Apply grease liberally to the teeth of both the Main Gear and Intermediate Gear when either is being replaced.

Note: When the Spring Pin becomes loose on the Main Gear, the hole for the Spring Pin on the Main Gear has usually become enlarged as well. For this reason, both parts should be ordered and installed to properly remedy the situation.



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